



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6405G08732-3G
Job Sheet 172622



all 30

Part No: RBW6405G08732-3G

Job Qty: 3 ea

Part Name: Tail Rotor Bushing Removal Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 4/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6405G08732-3G Rev E IPP Rev.A 17.09.01 New issue DP Verify DD IPP Rev B 17.11.14 Rev B DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	4/30/18	4/30/18	0.00	0.00	Start Up Small Fab-4		AI 18/05/18
92	Purchasing	3 pcs	4/30/18	4/30/18	0.00	0.00	Purchasing		AI 18/05/18
94	Packaging	3 pcs	4/30/18	4/30/18	0.00	0.00	Packaging2		AI 18/05/18 DAS
96	QC	3 pcs	4/30/18	4/30/18	0.00	0.00	QC6		38 9-89
130	Packaging	3 pcs	4/30/18	4/30/18	0.00	0.00	Packaging3-1	DAS	21 MAY 03 2018
140	QC21-SA	3 Ea	4/30/18	4/30/18	0.00	0.00	QC21	21 MAY 03 2018	MAY 03 2018

Part Op 92 - 1- Issue P/O to Arrow Tech Machine Works P/O# 639054 2- Manufacture RBW6405G08732-3G as per Descriptions: DWG 3- Certificate of conformity is required

WLB

FEB 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6405G08732-3GP	Tail Rotor Bushing Removal Tool	3 (1 ea)	90-Start up Operation	506741

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6405G08732-3GP	3	0	0

Part Specifications

Specifications could not be found.



Container No: **S067413**



Tail Rotor Bushing Removal Tool

PART NO: **RBW6405G08732 - 3G**

Serial No/Batch: **S067413**

Revision:

Operation:

Change No:

Packaging

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

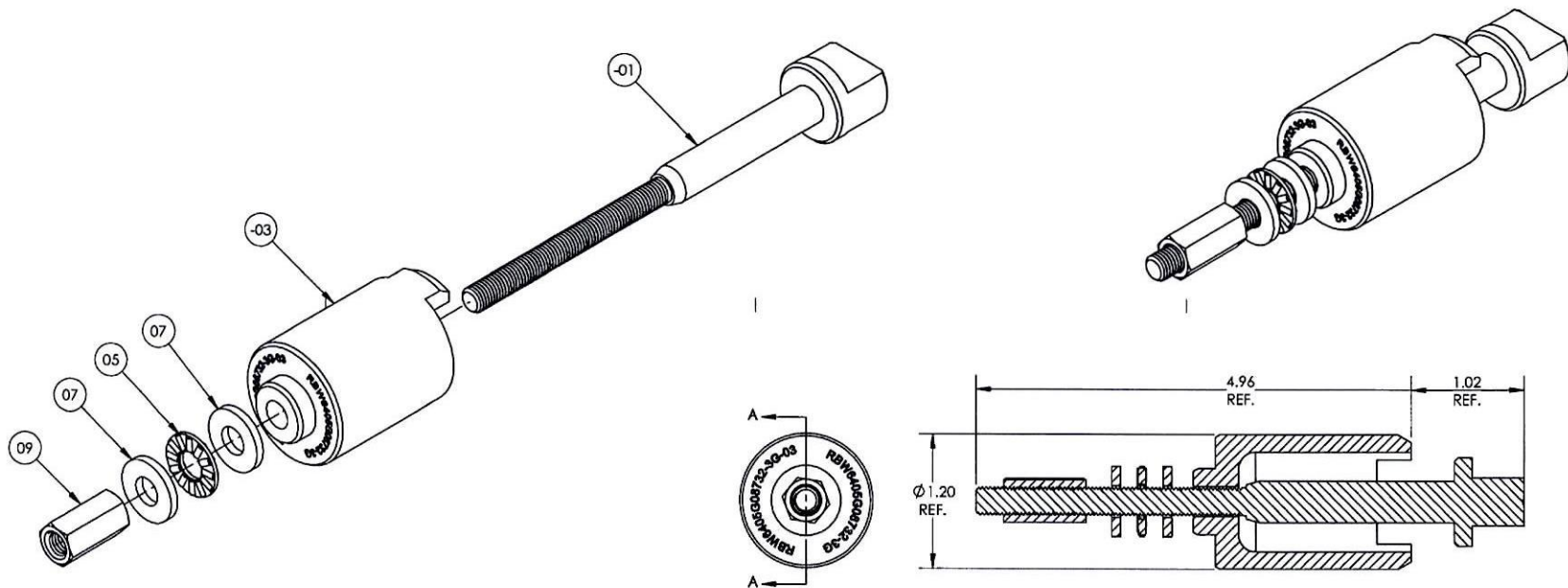
www.dartaerospace.com

Mfg Date: 05/01/18

Job No: 172622

ITEM #	QTY	PART #	TITLE	PG
-01	1	RBW6405G08732-3G-01	EXTRACTOR ROD	2
-03	1	RBW6405G08732-3G-03	RECEIVER	3
05	1	TIMKEN NTA-411	THRUST BEARING 1/4" ID	-
07	2	TIMKEN TRC-411	TRUST WASHER 1/4" ID	-
09	1	MSC#64828082	COUPLING NUT 1/4"-28 UNF	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	SHT 2 ADDED 1.88 DIM SHT 3 CHANGED .04 CHAM FROM 30 TO 45. CORRECTED T/N ENGRAVE NOTE	-	3-11-11	JAG	DW
B	CORRECTED -03 DIMENSION CALL OUT FROM .04in[1mm] X 45 (x2) TO 30	-	9-25-12	RJC	GE
C	-3 CHD MATERIAL WAS 6061 IS 7075 - 7 CHD B.O. WAS TIMKEN TRA-411 IS TIMKEN TRC-411.	-	3/12/13	BIM	DW
D	CORRECTED -03 2X .04in. X 30 CHAMFER, WAS SHOWN INCORRECT.	-	8/6/13	RJC	GE
E	TEMPLATE UPDATED, TYPO CORRECTED IN NOTE 8). ENGRAVE P/N ON SHEET 2 CHANGED FOR RBW6405G08732-3G. CLASS ON SHEET 2 1/4"-28 UNF - 2A ADDED, "MADE IN USA" SHEET 3 REMOVED.	17-692	17.10.03	VM	WM



RBW6405G08732-3G TAIL ROTOR BUSHING REMOVAL TOOL

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) USED IN KIT RBW6405G086632-3G
- 8) REF AGUSTA P/N 3G6405G08732

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE TAIL ROTOR BUSHING REMOVAL TOOL	
DWG NO. RBW6405G08732-3G	REV E
DESIGN BY: VM 10/3/2017	CHECKED BY: SAC 10/23/2017
DRAWN BY: VM 10/23/2017	APPROVED BY: DD 11/01/2017
CHECKED BY: SAC 10/23/2017	DATE: 10/23/2017
SCALE: NTS WEIGHT: SHEET 1 OF 3	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039084**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO039084
PO Date: 2/21/18
Due Date: 4/30/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED

MAR 06 2018

Ship To:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	RBSC7028-PP			Portable Bearing Cutter As Per Dwg RBSC7028-P Rev.6	Firmed	4/6/18	7 pcs	0 pcs	7 pcs	\$843.42/pcs	\$5,903.94
Line Item Note job# 172595											
2	RBE703A94-3000-00-1P			Wide Frame Assembly As Per Dwg RBE703A94-3000-00-1 Rev. 1	Firmed	3/20/18	3 Ea	0 Ea	3 Ea	\$2,417.56/Ea	\$7,252.68
Line Item Note job# 172374											
3	RBE703A94-3000-00-3P			Narrow Frame Assembly As Per Dwg RBE703A94-3000-00-3	Firmed	3/20/18	3 Ea	0 Ea	3 Ea	\$2,417.56/Ea	\$7,252.68
Line Item Note job# 172375											
4	RBW0805G00231-3GP			Adapter Assembly Helicopter Weighing As Per Dwg RBW0805G00231-3G-1	Firmed	4/30/18	9 Ea	0 Ea	9 Ea	\$564.82/Ea	\$5,083.38
Line Item Note job# 172567											
5	RBW6405G08832-3GP			Tail Rotor Bushing Install Tool As Per Dwg RBW6405G08832-3G Rev/ D	Firmed	4/30/18	3 Ea	0 Ea	3 Ea	\$809.13/Ea	\$2,427.39
Line Item Note job# 172623											
6	RBW6405G08732-3GP			Tail Rotor Bushing Removal Tool RBW6405G08732-3G Rev. E	Firmed	4/30/18	3 Ea	0 Ea	3 Ea	\$459.38/Ea	\$1,378.14
Line Item Note job# 172622											
7					Firmed	4/16/18	5 Ea	0 Ea	5 Ea	\$618.50/Ea	\$3,092.50



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 039084

Dated: 04/27/2018

Our Order / Job No:25AWT

Order Qty: 3

Part Name:Tail Rotor Bushing Removal Tool

Part Number: RBW6405G08732-3G

Lot Size:N/A

Ship Date: 04/27/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number:RBW6405G08732-3G

Rev:E

Material Size and Type: -1/4140 Q&T STEEL; -3/7075 -T6 ALUM

Material Specifications: STEEL- ASTM A108, ASTM A29; ALUM.- ASTM B211

Heat Treatment: 28-32 RC

Plating/Finish:CLEAR ANODIZE: MIL-A-8625F, TYPE II, CLASS I; ZINC PLATE: ASTM B633 TYPE II, SC 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

04/27/18

Signed:

DAS
38
3.88

MAY 02 2018

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com